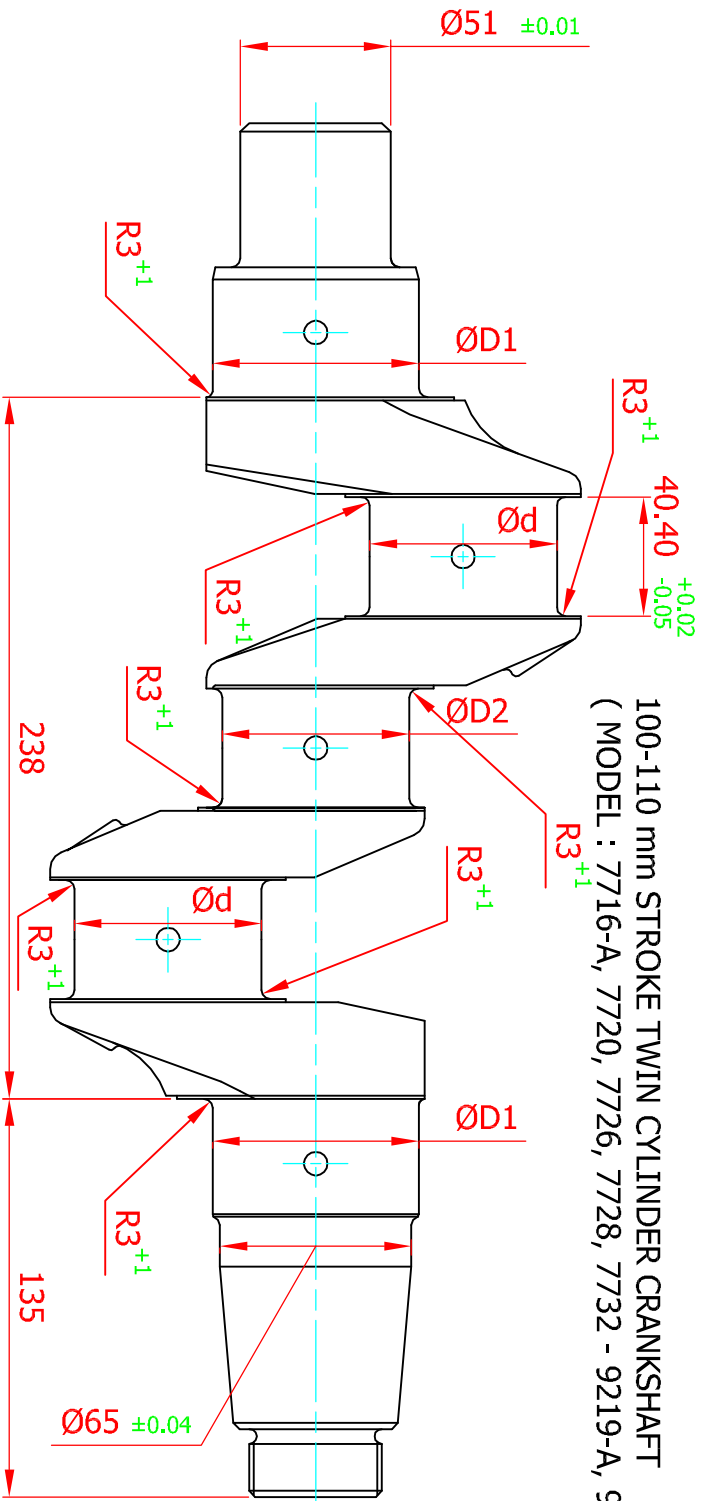


100-110 mm STROKE TWIN CYLINDER CRANKSHAFT  
( MODEL : 7716-A, 7720, 7726, 7728, 7732 - 9219-A, 9224, 9234, 9239 - 11025 )



**ASSEMBLY INSTRUCTION**  
2 UNITS OF FLYWHEEL HOUSING GASKET  
TO BE USED CRANKSHAFT THRUST  
WASHER CLEARANCE  
MINIMUM : 0.20 MM  
MAXIMUM : 0.35 MM  
**MUST BE ADJUSTED AS ABOVE**

SIZE	MAIN JOURNAL Diameter "D1" mm.	MAIN JOURNAL Diameter "D2" mm.	CRANK PIN Diameter "d" mm.
STD.	70.00 69.99	63.45 63.44	63.48 63.47
.010 us	69.75 69.74	63.19 63.18	63.22 63.21
.020 us	69.49 69.48	62.94 62.93	62.97 62.96
.030 us	69.24 69.23	62.69 62.68	62.72 62.71
.040 us	68.99 68.98	62.44 62.43	62.47 62.46
BEARING CLEARANCE	0.08 - 0.13	0.08 - 0.11	0.05 - 0.08