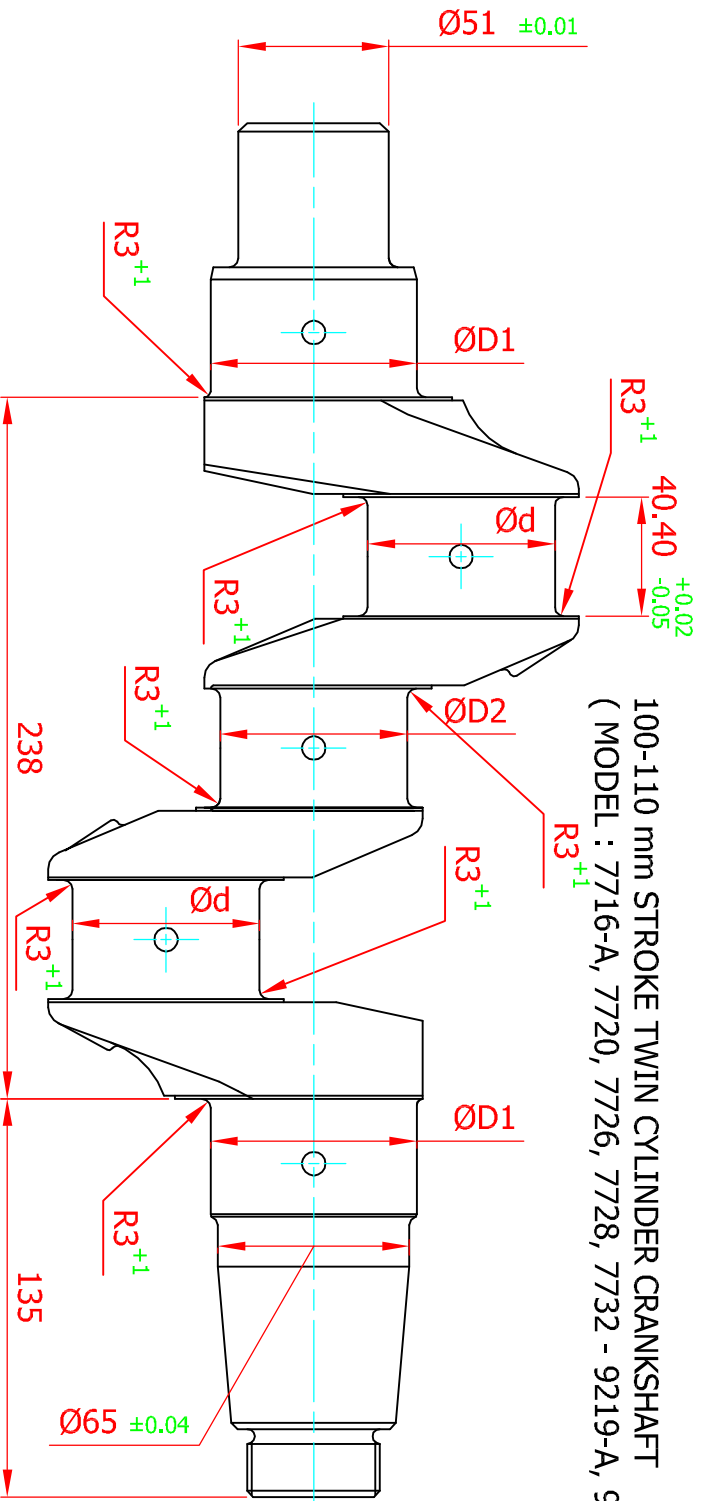


100-110 mm STROKE TWIN CYLINDER CRANKSHAFT
(MODEL : 7716-A, 7720, 7726, 7728, 7732 - 9219-A, 9224, 9234, 9239 - 11025)



ASSEMBLY INSTRUCTION
2 UNITS OF FLYWHEEL HOUSING GASKET
TO BE USED CRANKSHAFT THRUST
WASHER CLEARANCE
MINIMUM : 0.20 MM
MAXIMUM : 0.35 MM
MUST BE ADJUSTED AS ABOVE

SIZE	MAIN JOURNAL Diameter "D1" mm.	MAIN JOURNAL Diameter "D2" mm.	CRANK PIN Diameter "d" mm.
STD.	70.00 69.99	63.45 63.44	63.48 63.47
.010 us	69.75 69.74	63.19 63.18	63.22 63.21
.020 us	69.49 69.48	62.94 62.93	62.97 62.96
.030 us	69.24 69.23	62.69 62.68	62.72 62.71
.040 us	68.99 68.98	62.44 62.43	62.47 62.46
BEARING CLEARANCE	0.08 - 0.13	0.08 - 0.11	0.05 - 0.08