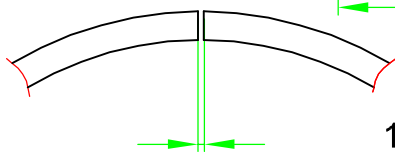
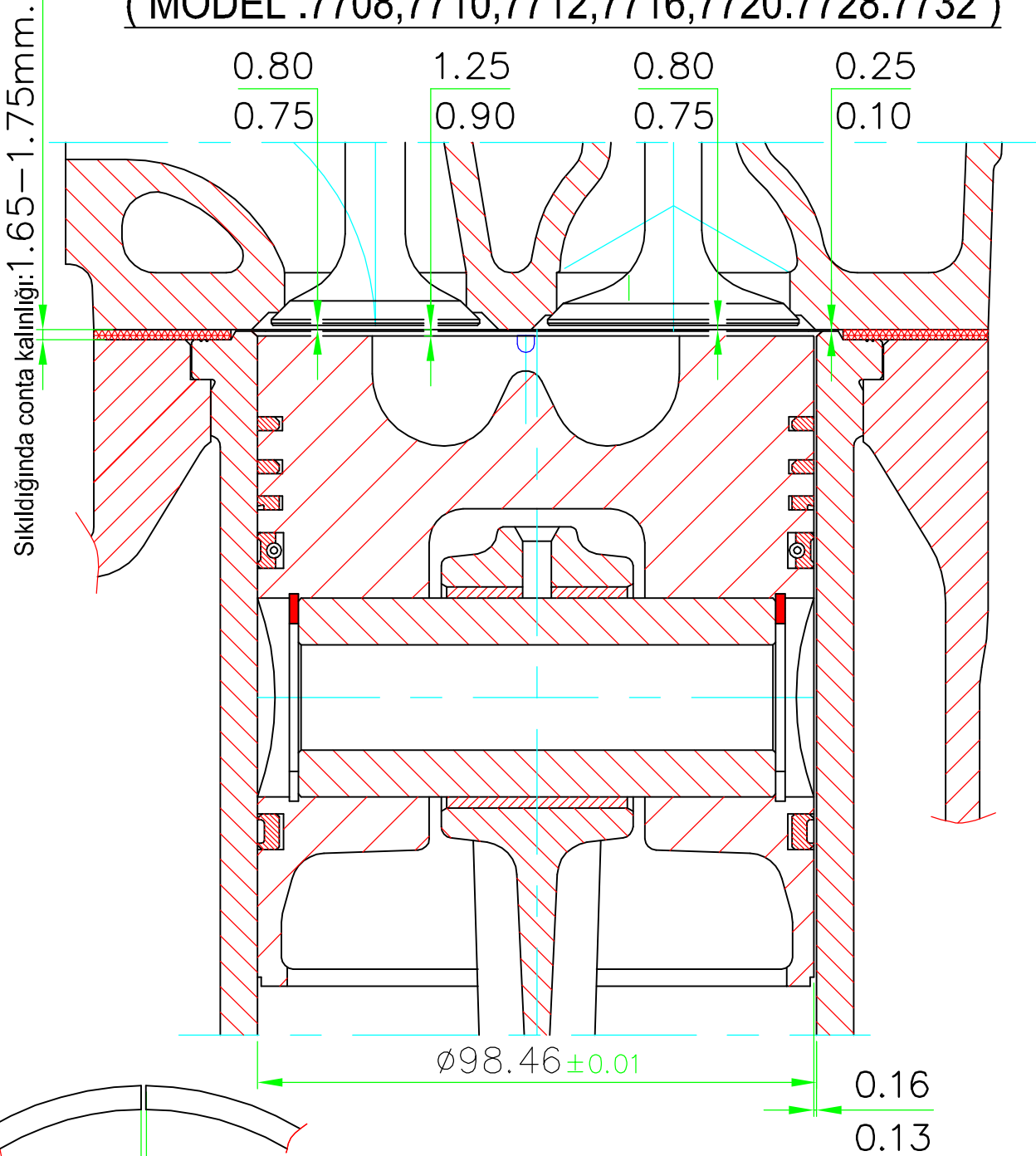


Ø98.46 PISTON COMBUSTION CHAMBER & CLEARANCES

(MODEL :7708,7710,7712,7716,7720.7728.7732)



Compression
Ring Gap

- | | |
|-------------------------------------|-------------------|
| 1. Firing Ring Gap | : 0.40 - 0.65 mm. |
| 2. Rectangular Ring Gap | : 0.40 - 0.65 mm. |
| 3. Chin Type Ring Gap | : 0.40 - 0.65 mm. |
| 4. Slot Type Oil Ring Gap | : 0.25 - 0.55 mm. |
| 5. Double Chamfer Type Oil Ring Gap | : 0.30 - 0.60 mm. |