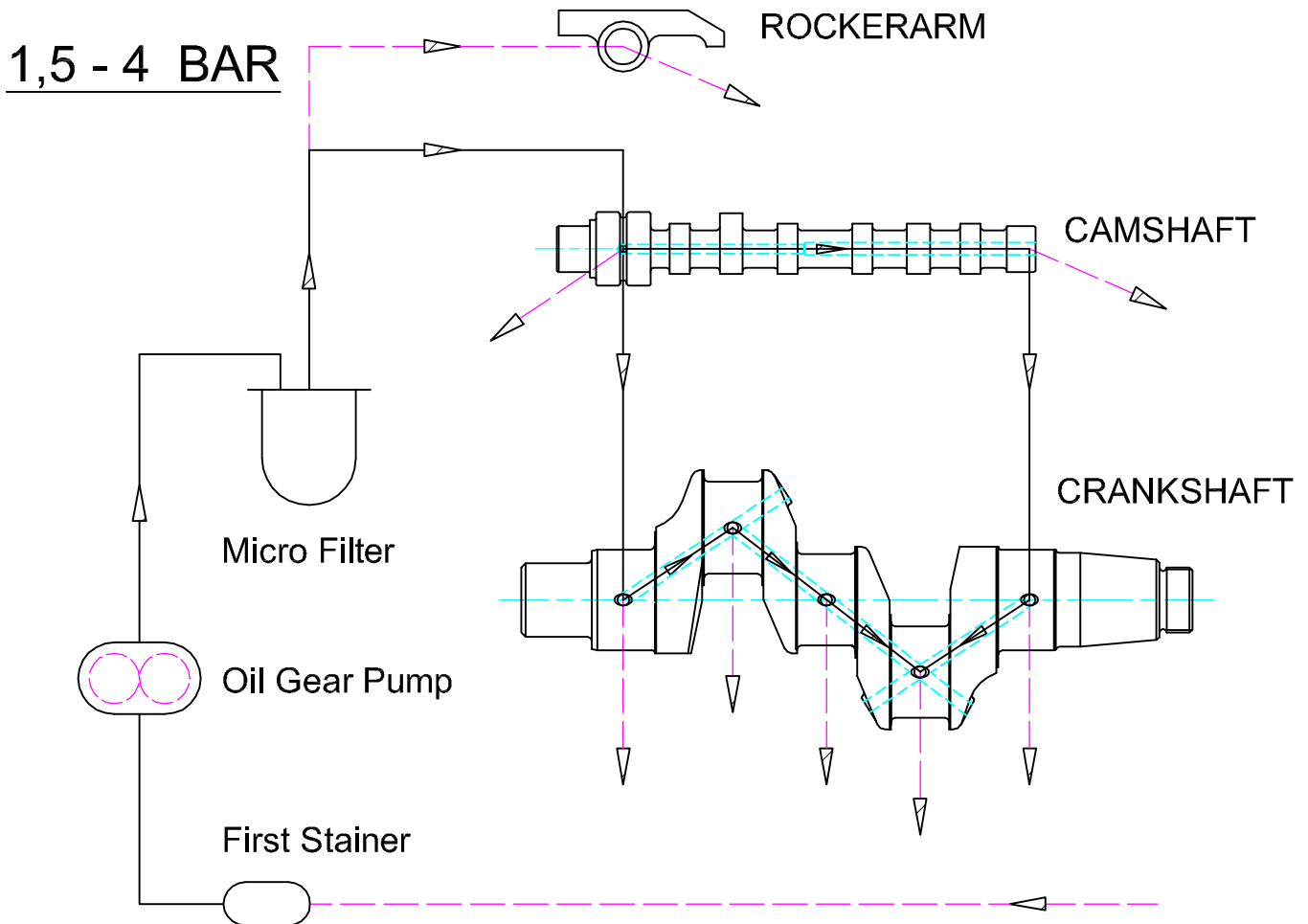


FORCED LUBRICATION DIAGRAM 2 CYLINDER



NOTE: USE IN SUMMER 50, WINTER 10 GRADE OIL. WHEN THE ENGINE IS WORN, YOU SHOULD INCREASE OIL VISCOSITY BY 10 GRADE

TORQUE VALUES OF NUTS AND BOLTS ON THE ENGINE

TYPE	SIZE	Ft - lbs.	Kgm.
Cylinder Head Stud Nut	1/2" - 20	80 - 90	12 - 13
Connecting Rod Nut	1/2" - 20	85 - 90	12 - 13
Crankshaft Counter Weight Bolt	7/16" - 20	60 - 65	8 - 9
Rockerarm Shaft Bolt	7/16" - 14	50 - 55	7 - 8
Middle Bearing Bolt	7/16" - 20	60 - 65	8 - 9
OTHERS	1/4" - 20	5	0,7
	5/16" - 18	10	1,4
	3/8" - 16	15	2,2
	1/2" - 12	40	6