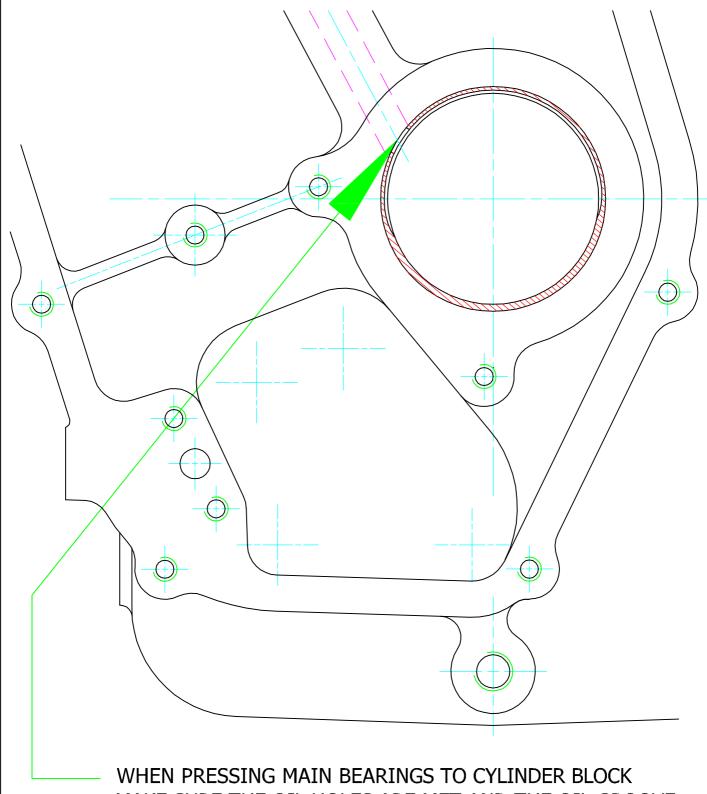




WORK SHOP MANUAL

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WHEN PRESSING MAIN BEARINGS TO CYLINDER BLOCK MAKE SURE THE OIL HOLES ARE MET AND THE OIL GROOVE IS FACED UPWARD POSITION